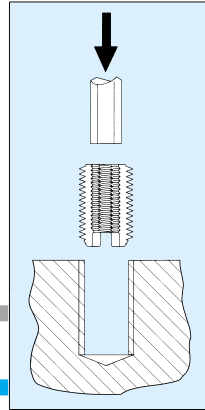




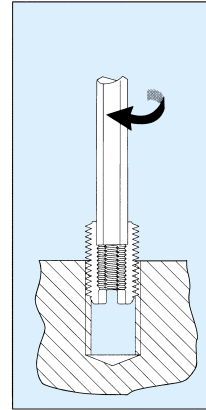
Material: Mild steel, heat treated for light alloys
Finish: Zinc plated and yellow passivated

Material: Brass for use with plastics
Finish: Brass self coloured

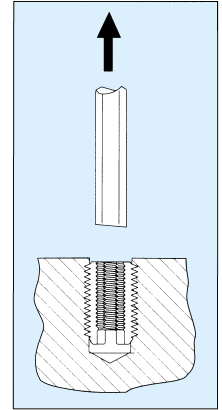
KWIK-SERT



Kwik-sert is inserted using a standard hexagon driver



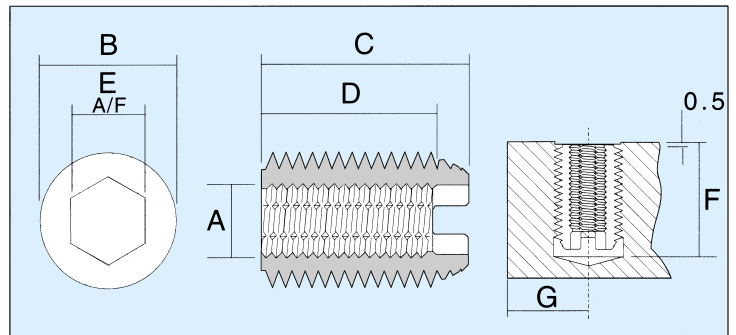
Kwik-sert is screwed into the pre-drilled hole of the correct size



After removing the driver, Kwik-sert is ready to use

PLUS POINTS

- Quick installation
- Simple hexagon drive
- Self tapping action
- Reliable internal thread
- No special tooling required



Basic Part No.	A	B +0.00 -0.15	C ±0.2	D* ±0.25	E	Hole size**		F(min)	G (min)
						Steel Only	Wrench key size		
KSO305	M3 x 0.5	5.00	6.35	-	2.50	4.40	4.60	7.80	5.00
KSO407	M4 x 0.7	7.00	9.65	7.20	(.125")	6.25	6.50	11.10	7.00
KSO508	M5 x 0.8	9.00	11.18	8.40	4.00	8.25	8.50	12.60	9.00
KSO610	M6 x 1.0	10.00	12.70	10.00	5.00	9.25	9.50	14.20	10.00
KSO812	M8 x 1.25	12.00	14.22	10.80	(.250")	11.10	11.35	15.70	12.00
KS1015	M10 x 1.5	14.00	15.75	12.40	8.00	13.10	13.35	17.20	14.00

All dimensions are in millimetres except where indicated

Please suffix part number with "B" (brass) or "S" (steel) when ordering

* This dimension applies to steel versions only. On brass types, dimension "C" applies.

** Installation hint - The hole size can vary for different materials - a sample test is recommended before production commences. A slight burr may occur on the surface of the parent material during installation - a 90° counter sink to the hole prior to Kwik-sert installation will eliminate this. A shouldered hexagon driver assists installation on production qualities.